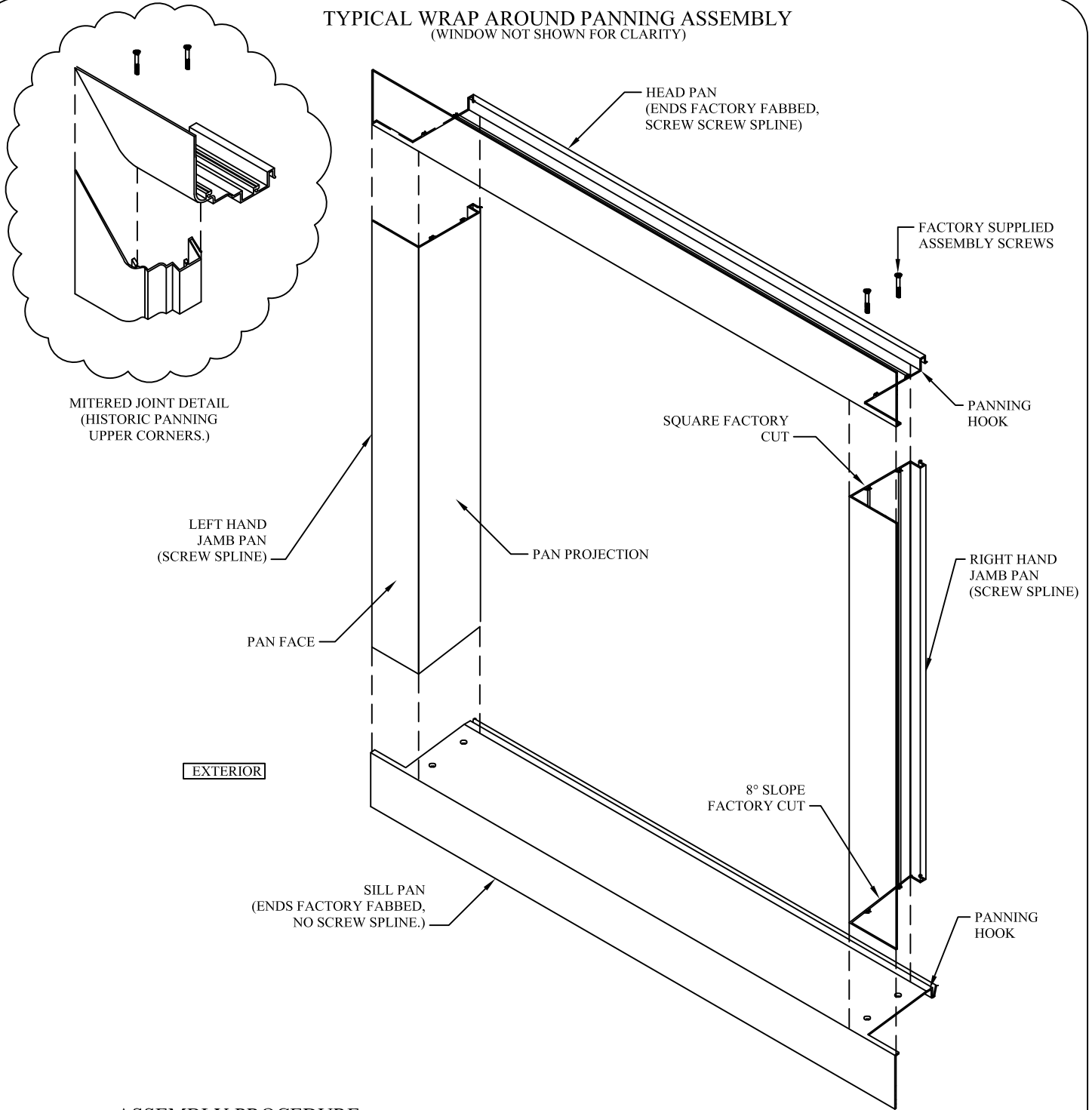


### Assembly 1 of 3

### TYPICAL WRAP AROUND PANNING ASSEMBLY (WINDOW NOT SHOWN FOR CLARITY)



#### ASSEMBLY PROCEDURE:

1. REMOVE SASH FROM TRACO WINDOW AND LAY WINDOW FRAME DOWN ON PADDED SURFACE WITH EXTERIOR FACE UP.
2. TRIM WINDOW JAMB BULB WEATHERSTRIP TO EXACT JAMB LENGTH.
3. JAMB PANS: APPLY SEALANT IN PANNING HOOK AND APPLY TO FRAME JAMBS WITH LOWER ENDS EVEN WITH LOWER END OF FRAME JAMBS.
4. HEAD PAN: APPLY SEALANT IN PANNING HOOK, SLIDE OVER FRAME HEAD AND SCREW PAN CORNERS TOGETHER.
5. SILL PAN APPLY SEALANT IN PANNING HOOK, SLIDE OVER FRAME SILL AND SCREW PAN CORNERS TOGETHER.
6. APPLY SCREWS THRU PANNING HOOK AND WINDOW FRAME TO SECURE PAN TO WINDOW. (MINIMUM ONE PER SIDE)
7. BACKSEAL ALL FOUR ASSEMBLED PAN CORNERS.