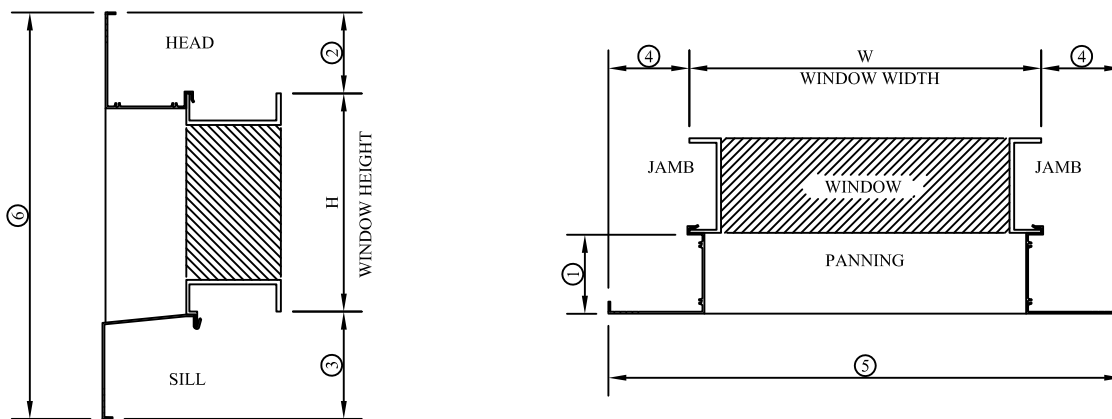


### Return Leg Calculations



RETURN LEG (CANNOT BE EXTENDED OR TRIMMED) SEE DIE DRAWINGS FOR LEG DIMENSION  
STRAIGHT LEG (CAN BE FIELD EXTENDED, WITH EXPANDER, OR FIELD TRIMMED)

PROJECTION ①	RETURN LEG	HEAD	JAMB	SILL	NET GAINS OVER WINDOW SIZE			PANNING TIP-TD-TIP	
		DIE NAME DIE NO.	DIE NAME DIE NO.	DIE NAME DIE NO.	HEAD ②	JAMB ④	SILL ③	WIDTH ⑤	HEIGHT ⑥
3 1/16"	RETURN LEG SILL	T S-258	T S-258	AR S-1910	3 7/16"	3 7/16"	2 3/4"	W+6 7/8"	H+6 3/16"
	RETURN LEG SILL	T S-258	T S-258	MR S-479	3 7/16"	3 7/16"	1 1/16"	W+6 7/8"	H+4 1/2"
3 1/4"	RETURN LEG ALL	AR S-1911	AR S-1911	AR S-1910	1 15/16"	1 15/16"	2 3/4"	W+3 7/8"	H+4 11/16"
	RETURN LEG HD & JB	AR S-1911	AR S-1911	C S-006	1 15/16"	1 15/16"	3 9/16"	W+3 7/8"	H+5 1/2"
	RETURN LEG ALL	AR S-1911	AR S-1911	NR S-092	1 15/16"	1 15/16"	2 1/2"	W+3 7/8"	H+4 7/16"
	RETURN LEG ALL	AR S-1911	AR S-1911	SR S-1354	1 15/16"	1 15/16"	3/4"	W+3 7/8"	H+2 11/16"
	RETURN LEG HD & JB	AR S-1911	AR S-1911	Z S-247	1 15/16"	1 15/16"	4 1/2"	W+3 7/8"	H+6 7/16"
3 3/4"	RETURN LEG HD & JB	SR S-1353	SR S-1353	R S-008	3/16"	3/16"	4 3/4"	W+3/8"	H+4 15/16"
	RETURN LEG ALL	SR S-1353	SR S-1353	SR S-1354	3/16"	3/16"	3/4"	W+3/8"	H+15/16"
3 15/16"	RETURN LEG ALL	A4 S-2915	A4 S-2915	MR S-479	1 9/16"	1 9/16"	1 1/16"	W+3 1/8"	H+2 5/8"
4"	RETURN LEG SILL	C S-005	C S-005	CR S-012	2 7/16"	2 7/16"	2 9/16"	W+4 7/8"	H+5"
	RETURN LEG HD & JB	CR S-011	CR S-011	C S-006	1 5/16"	1 5/16"	3 9/16"	W+2 5/8"	H+4 7/8"